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DART AEROSPACE LTD	Work Order:	21198
Description: Mounting plate	Part Number:	D2957
Dwg: D2957 Rev. B	Qty:	20

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	EP	04.07.05	20
2	METAL	Cut blanks 10.500" long 1 blank makes 5 parts Material: 6061-T6 bar 1.25" x 0.50" Batch: M17872	SP	04/07/12	20
3	HAAS	Machine as per folio FA042	EP	04/09/12	20
4	QC	Inspect Level 2	EP	04/09/12	20
5	QC	Inspect Level 8	EP	04.09.12	20
6	METAL	Tumble & Deburr	EP	04/09/12	20
7	QC	Inspect Level 7	EP	04/09/12	20
8	STORES	Identify and stock	MM	04/09/12	20
9	EXPEDITING	Close W/O Cost / part: 5.81 5uc 04/09/12 20 5.81	EP	04.10.04	20

Rev	Date	Change	Revised By	Approved
A	97.02.21	New Issue	EC	
B	00.05.19	Added inspect level 8	EC	
C	00.08.09	New dwg rev B (mpp 2078)	EC	

RELEASED

EC 00.08.10

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#:_____

Fault Category:_____

DQA:_____

Date:_____

DART AEROSPACE LTD	Work Order:	21198
Description: Mounting Plate	Part Number:	D2957
Inspection Dwg: D2957	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <i>ED</i>	Audited by: <i>SH</i>	Prototype Approval:	N/A
Date: <i>04/09/16</i>	Date: <i>04/09/16</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	PF

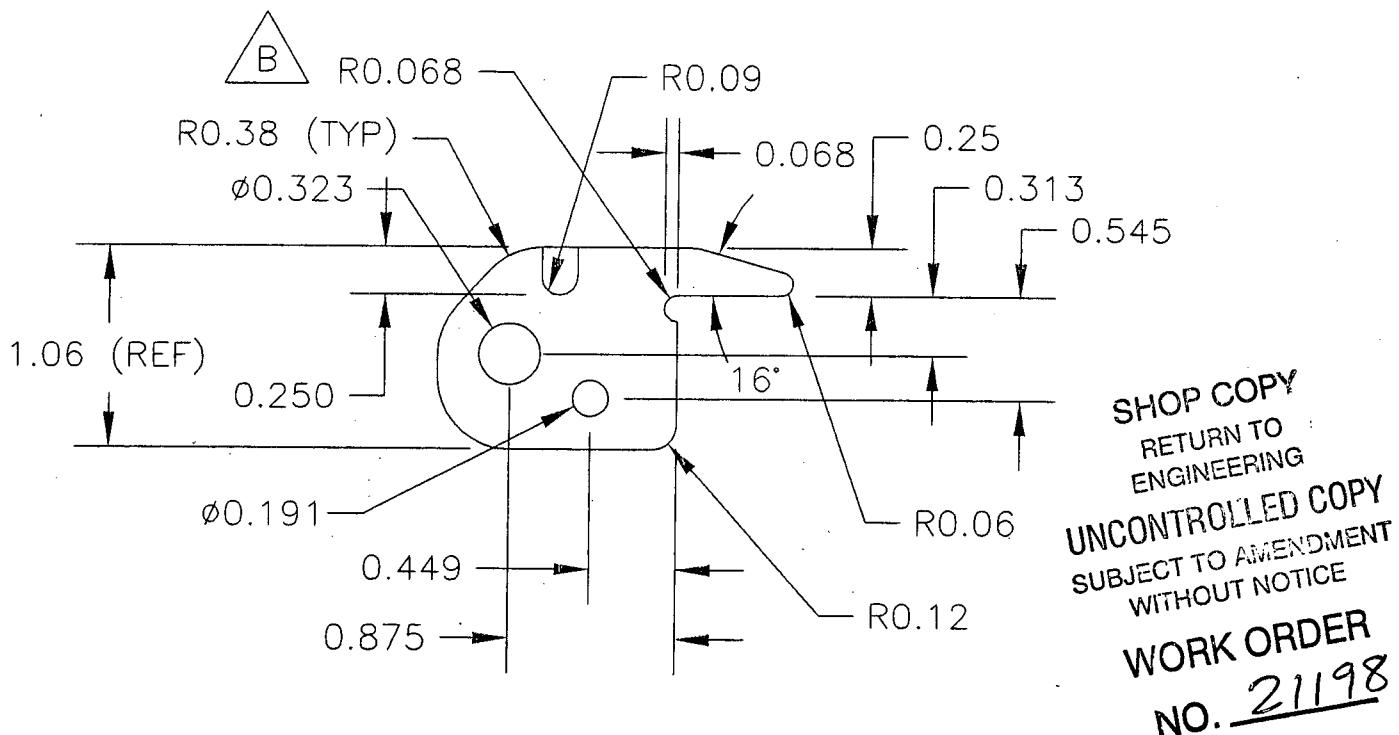
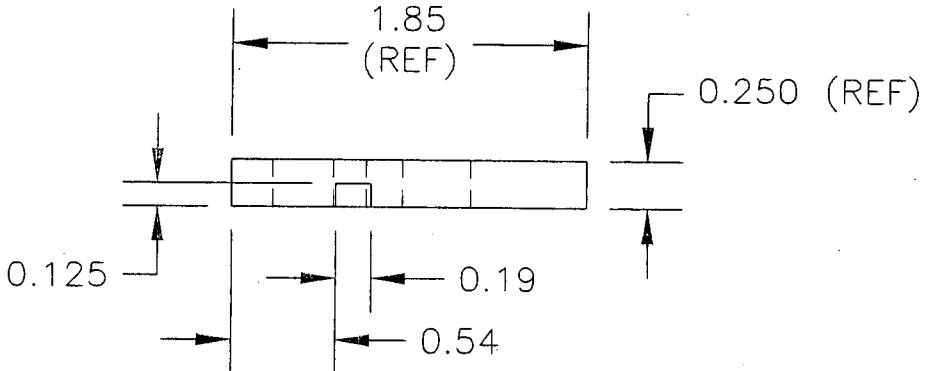
RELEASED

174 04-04-26



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MM</i>	APPROVED <i>MM</i>	DRAWING NO. D2957	REV. B SHEET 1 OF 1
DATE 00.07.06		TITLE MOUNTING PLATE	SCALE 1:1
A	00.01.20	NEW ISSUE	
B	00.07.06	MODIFY CORNER DETAIL	

RELEASED
00.07.18 *MM*



MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR
QQ-A-250/11) 0.250 THICK

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
BREAK ALL SHARP EDGES 0.010 TO 0.020

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Job Costing Report

Dart Aerospace Ltd.
HawkesburyJul 01, 2004
02:00 pm

Work Order No : 0021198
 Project Name : D2957
 Project For : WK433
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2957
 Description : Mounting Plate
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 07-01-04
 Est Finish Date : 08-11-04
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00